



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5159-041
Job Sheet 198632



Part No: D5159-041

Job Qty: 4 pcs

Part Name: Seat Back Brace Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/31/19

Job Tracking No:

Due Date: 8/19/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 14.10.02 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	4 pcs	8/19/19		0.00	2.86	Small Fab - 1		DAS 58 SEP 20 2019 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	4 pcs	8/19/19		0.00	0.00	QC 5 - 10		DAS 40 SEP 23 2019 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	4 pcs	8/19/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		

					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	2
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	4 pcs	8/19/19	0.00 0.00		QC 21 - SA - 21	DAS
					QC 21 - SA - 70	SEP 23 2019 70
					QC 21 - SA - 53	9-89

Part Op 110 - Small Fab
Descriptions: 120 - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location: 4400
140 - QC21- Final Inspection - Work Order Release
012021

ST358
GAB2
ST358
ST312
ST308
GA009
ST301

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D5159-1	Rib	4 pcs (1 ea)	110-Small Fab - 1	3211035
D5160-1	Seat Brace Bracket	4 pcs (1 ea)	110-Small Fab - 1	5198235
D5160-5	Shim	4 pcs (1 ea)	110-Small Fab - 1	5204605
MS20426AD3-4	Rivet	8 Ea (2 ea)	110-Small Fab - 1	PH136104-2
MS20600M4W3	Rivet	8 Ea (2 ea)	110-Small Fab - 1	M131459.5
MS20601M4W4	Rivet	12 Ea (3 ea)	110-Small Fab - 1	5103251
MS21059L4	Nutplate	4 Ea (1 ea)	110-Small Fab - 1	5193126

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	D5159-1	4	1	0
	D5160-1	4	6	0
	D5160-5	4	2	0
	MS20426AD3-4	8	2,173	0
	MS20600M4W3	8	58	0
	MS20601M4W4	12	49	0
	MS21059L4	4	65	0

Part Specifications
Specifications could not be found.

Plex 7/31/19 2:37 PM Dart.lajeunesse.marie

Job: _____		DISPOSITION		DEPARTMENT/PROCESS					
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐		Cross tube ☐ Small Fab ☐ Finishing ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date :	Sequence #:	QTY Affected :		MRB (QSD42)					
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Operator ☐		Pressure/Forced ☐		Contamination ☐		Power Loss/Surge ☐		Positioned Wrong ☐	
Manufacturing Process ☐		Bending ☐		Misaligned/off center ☐		Folio/Program ☐		Outside Tolerance ☐	
Equip/Tooling ☐		Crushing ☐		BOM/Route ☐		Grain Direction ☐		Drawing ☐	
Handling/Preservation ☐		Cracks ☐		Broken/Damage/Defect ☐		Weld ☐		Finish ☐	
Material ☐		Crimp/Kink/Ripple/Wave/Twist ☐		Incomplete/Unclear Instructions ☐		Wrong Stock Pulled ☐		Part Lost/Missing ☐	
Product Improvement ☐		Marks/Chatter ☐		Drill Holes ☐		Out of Sequence ☐		Misread ☐	
Process Improvement ☐		Mislabeled ☐		Fit/Function ☐		Off-set/Set-up ☐			
Human Factors ☐		Other/Details:							
		Completed By							
		Lead hand / Supervisor							
		QC / QA Coordinator							